



**HUGHES
SERVICE INFORMATION
NOTICE**

NOTICE NO. N-34
DATE August 7, 1967
PAGE 1 OF 2

SUBJECT: LOCKNUT INSTALLATION - CENTER COLLECTIVE
PITCH STICK ASSEMBLY P/N 269A9962 (DUAL
CONTROL)

MODELS AFFECTED: 269B Helicopter Serial Nos. 0001 through 0223

TIME OF COMPLIANCE: Mandatory within next 25 hours of aircraft operation.

PREFACE: The information given in this Service Information
Notice lists a procedure to provide a locking device
and additional security of attachment for the dual
control center collective stick installation.

Reference

269B Handbook of Maintenance Instructions

Parts List

| <u>Nomenclature</u> | <u>Part No.</u> | <u>Qty.</u> | <u>Mfgr.</u> |
|---------------------|-----------------|-------------|--------------|
| Locknut * | 269A9957 | 1 | HTC-AD |

*If ordered within 60 days of receipt of this notice, locknut will
be furnished at no cost.

NOTICE NO. N-34
DATE August 7, 1967
PAGE 2 OF 2

- a. Back off knurled retainer nut securing center collective stick assembly to throttle control gear housing; remove center collective stick.
- b. Install locknut on gear housing as far aft as possible.

CAUTION

If locknut is turned too far forward when collective stick is installed, the tube retainer nut will not seat fully, thus resulting in minimum engagement of throttle splined shaft in gear housing and possible loss of copilot's throttle control during flight.

- c. Insert collective stick and tighten tube retainer nut until it is fully seated.

NOTE

When inserting collective stick, determine that throttle splined shaft is inserted in throttle segment; move throttle twist grip back and forth to align fittings and insure throttle control.

- d. Tighten locknut (forward) securely against tube retainer nut.
- e. Check locknut installation for security of attachment.
- f. Perform operational check of center collective pitch control stick.

Weight & Balance Data

Weight and balance not affected.