



SCHWEIZER SERVICE LETTER

SUBJECT: EXCHANGE PROGRAM FOR CEF INDUSTRIES 8618M33 N₂ TRIM ACTUATOR

MODELS AFFECTED: All 269D Model Helicopters

REFERENCE: Model 269D Basic HMI Section 8

Model 269D Conf. "A" Basic HMI Section 8

Service Bulletin DB-015 requires replacement of CEF Industries linear actuator part number 8618M33 with a modified 8618M33A. Production Model 269D Helicopters starting with serial number 0057A have the current 8618M33A actuator installed. For all others, an exchange program has been established for replacement of the 8618M33 actuator with a modified 8618M33A actuator. To initiate this program a small number of new 8618M33A actuators will be delivered on an exchange bases at no charge. Returned cores will be modified to the current configuration and these will be supplied in place of new actuators. All modified actuators will be in serviceable condition and will receive the standard warranty coverage for overhaul exchange items that is 750 hours of helicopter operation or 9 months after installation, whichever occurs first.

Since the number of new actuators are limited, it is important that the replacement actuator not be ordered until it will be immediately installed and the exchange cores must be returned immediately. At the time the actuator is shipped, an invoice will be issued at the current listed new price plus shipping cost. If the return core is not received within fifteen (15) business days (30 for international accounts) after shipment of the replacement actuator, the account will be closed at the invoiced new price. When cores are returned within the time period, the invoice will be voided from the account. If there is a hardship in meeting this schedule, contact Schweizer Aircraft Corp. Customer Support Department and request a new schedule.