



SCHWEIZER SERVICE INFORMATION LETTER

LETTER NO. L-104
DATE 28 September 1979
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SUBJECT: INSTALLATION OF ENGINE EXHAUST COLLECTOR REQUIRED FOR
2050 LB GROSS WEIGHT HELICOPTER OPERATION

MODELS AFFECTED: Model 269C Helicopter Serial No. 0210 and subs

Model 269C Helicopter Serial No. 0004 through 0209 equipped
with M10078 Kit for 2050 Lb Gross Weight Operation

Reference

269 Series - Basic HMI, Issued 1 April 1973; Revision No. 5, 1 February 1978

269 Series - HMI Configuration Supplement C, Issued 1 March 1973; Revision No. 3,
1 February 1978

Hughes Service Information Notice No. N-110, dated 11 July 1977

FAA Approved Rotorcraft Flight Manual, 269C Model Helicopter, configuration "c",
Revised 18 January 1978

Field reports indicate that some owners and operators of the above affected
configuration "c" Model 269C helicopters have inadvertently removed the engine
exhaust collector, particularly when the collector was a part of the combined
collector/muffler assembly.

Although installation of the exhaust muffler is optional, the exhaust collector
is mandatory equipment for all Model 269C helicopters configured for 2050 lbs
gross weight operation.

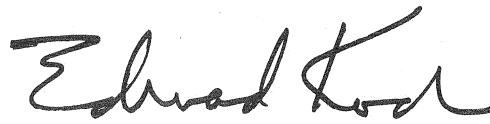
If the collector has been removed, it must be reinstalled on the exhaust manifolds
(separate the collector from the muffler or install a PN 269A8238 collector) in
order to operate in accordance with FAA regulations. Field fabricate a bracket
to secure the collector, or weld the collector in place.

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It is to be noted that installation of the exhaust collector is not required for configuration "a" or configuration "b" Model 269C helicopters Serial No. 0004 through 0209. Refer to your FAA Approved Rotorcraft Flight Manual for helicopter configuration and applicability.

A handwritten signature in black ink, appearing to read "Edward Koch". The signature is fluid and cursive, with a large initial "E" and a long, sweeping tail.

Edward Koch, Manager
Customer Service Department
Hughes Helicopters

REFERENCE SHEET

SERVICE INFORMATION NOTICES AND LETTERS

Action Reference: When performing maintenance or inspection of engine exhaust system, refer to Service Information Letter No. L-104.

HMI Reference: Insert this sheet in HMI Configuration Supplement C, Section 3, page 3-1.

This reference sheet shall be kept as a part of the manual until the data is incorporated at the next revision of HMI Configuration Supplement C. (Refer to Service Information Summary, HMI Configuration Supplement C, page i.)