



**SCHWEIZER
SERVICE INFORMATION
LETTER**

LETTER NO. L-109
DATE 24 March 1980
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TO—All owners and operators of Hughes Helicopters

SUBJECT: BUSHING REQUIREMENT FOR 269A2324-7 TAILBOOM CENTER
SUPPORT (SADDLE) FITTING INSTALLATION

MODELS AFFECTED: All Model 269 Series Helicopters

Reference

269 Series — Basic HMI, Issued 1 April 1973; Revision No. 5, 1 February 1978

The PN 269A2324-7 center attach (saddle) fitting was originally designed for installation on Model 269C helicopters. With lugs of greater thickness making it less susceptible to cracking and/or structural damage, the -7 saddle fitting is also provided as replacement for the 269A2324 fitting originally installed on Model 269A, TH-55A, 269A-1 and 269B helicopters, as well as for replacement of the -7 fitting on Model 269C helicopters.

It is to be noted that the thicker lugs of the -7 saddle fitting require longer bushings (HS626-4-400) to obtain proper clamp up with the tailboom support strut end fittings. Therefore, when the 269A2324-7 fitting is ordered as replacement, two HS626-4-400 bushings will be provided with the fitting to help ensure that the required extra length bushings are installed.

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REFERENCE SHEET

SERVICE INFORMATION NOTICES AND LETTERS

Action Reference: When performing inspection or maintenance of tailboom, or replacement of center attachment (saddle) fitting, refer to Service Information Letter No. L-109 to ensure that proper attach hardware is used when center fitting is installed.

HMI Reference: Insert this sheet in 269 Series Basic HMI, Section 11, page 11-1.

This reference sheet shall be kept as a part of the manual until the data is incorporated at the next revision of the 269 Series Basic HMI. Refer to Service Information Summary, Basic HMI, page i.