



**SCHWEIZER
SERVICE
LETTER**

LETTER NO. L-25
DATE September 5, 1967
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TO—All owners and operators of Hughes Helicopters

SUBJECT: PARTS REPLACEMENT - MAIN ROTOR SHAFT P/N 5305-3
HUB P/N 5305-5, and LIFTING EYE P/N 5305-7

MODELS AFFECTED: All 269 Series Helicopters

In the past the three subject parts were furnished as a serialized assembly forcing retirement of the hub and lifting eye at the same time as the retirement life of the shaft. A technique was subsequently developed whereby the old hub and lifting eye could be reworked at the factory and fitted to a new shaft. The completed hub and shaft assembly was then returned as expeditiously as possible to minimize rotorcraft downtime.

The manufacturer now offers a new procedure which affords even further savings in time and money to the owner or operator. Prior to the expiration life of the existing shaft, a new shaft can be ordered and fitted to a serviceable hub and lifting eye at the factory, thus providing a complete shaft assembly for immediate replacement. Upon return of a serviceable hub and lifting eye, credit will be applied to the dealer's account for the returned parts.

It is recommended that orders for the replacement shaft and hub assembly be submitted a minimum of 30 days prior to the expiration life of the existing shaft to assure timely delivery.