

# HUGHES SERVICE INFORMATION NOTICE

NOTICE NO. N-92DATE July 6, 1971
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FAA / DOA WE-1-APPROVED

SUBJECT:

RELOCATION - WARNING INDICATOR LIGHT, SEARCHLIGHT

CONTROL HANDLE

MODELS AFFECTED:

All Model 269 Series Helicopters Equipped With

P/N 269A4333 Manually Operated Searchlight Kit

(Extendable Type)

TIME OF COMPLIANCE:

Shall be accomplished at or before next scheduled

100-hour periodic inspection

PREFACE:

The information given in this Service Information Notice lists a procedure for removing the existing warning indicator light on the searchlight control handle, and replacing it with a new type indicator light located on the instrument console. The new warning indicator and console location are designed to reduce reflection

and glare.

#### Reference

269 Series - Basic Handbook of Maintenance Instructions, Revised 1 May 1970 269 Series - HMI Appendix A, Revised 1 May 1970

CUSTOMER SERVICE DEPARTMENT . HUGHES TOOL COMPANY . AIRCRAFT DIVISION . CULVER CITY, CALIFORNIA

## PARTS LIST

| Nomenclature            | Part No.            | Quantity |
|-------------------------|---------------------|----------|
| Decal                   | 269A4333-41         | 1        |
| Plug Button             | SS51043             | . 1      |
| Indicator Light (Amber) | MS25041-4           | 1        |
| Lamp                    | GE #330 (12V)<br>or | 1        |
| Lamp                    | GE #327 (24V)       | 1        |
| Butt Splice             | 320559              | 1        |
| Wire, Electrical        | #20 GA              | A/R      |

## TOOLS & EQUIPMENT

Drill Motor - Portable

Drill Bit - #3/64 (0.469 in. dia.)

## **PROCEDURE**

- a. Check that all electrical power is OFF; disconnect battery.
- b. Remove instrument panel side fairing.
- c. Drill 0.469 in. diameter hole in instrument panel at dimensions shown in Figure 1.
- d. Install MS25041-4 amber indicator light (with applicable 12V or 24V lamp) in instrument panel.
  - e. Revise electrical circuitry as follows (See Figure 1, wiring diagram):
- 1. Disconnect existing wire no. WHITE 9-20 from magnetic relay switch.

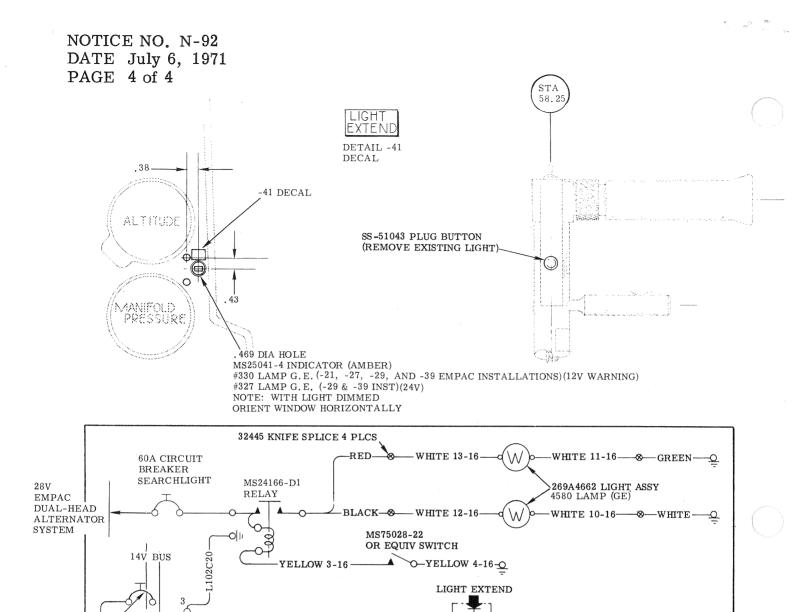
- 2. Connect new wire no. L102A20 to new indicator light terminal and to existing 10A instrument circuit breaker at bus.
- 3. Connect new wire no. L102B20 to indicator light terminal and then butt splice to wire no. WHITE 9-20.
- 4. Connect new wire no. L102C20 to indicator light terminal and to ground stud.
- 5. Remove light block from searchlight handle; disconnect and remove warning indicator light from light block.
- 6. Disconnect wire no. WHITE 8-20 from position indicator switch. Connect wire no. WHITE 7-20 to switch and to ground stud.
- 7. Install light block on searchlight handle; install SS51043 plug button on light block.
- f. Install instrument panel side fairing; install new 269A4333-41 decal on instrument panel as shown.
  - g. Connect battery.
- h. Perform functional flight test of searchlight assembly; check that warning indicator light on instrument console functions properly, when searchlight is in extended position.

## NOTE

When dimming light, orient indicator window horizontally.

## WEIGHT & BALANCE DATA

Weight and balance not affected.



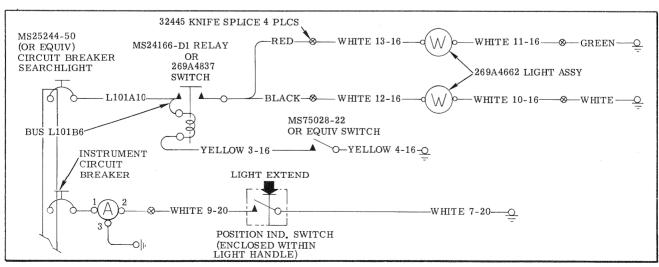
WIRING DIAGRAM-269A4333-29 AND -39 SEARCHLIGHT CONFIGURATIONS WITH 28V EMPAC DUAL ALTERNATOR

320559 BUTT SPLICE

WHITE 9-2

WHITE 7-20-

9



WIRING DIAGRAM - 269A4333-21, -27,29 AND -39 INSTALLATIONS

L102B20

MS25041-4 INDICATOR (AMBER)

L102A20

10A CURCUIT BREAKER

INSTRUMENTS